## Claim Amendments

membranes to a continuously operable sealing carrousel for the heat sealing of can-like packaging materials, comprising a rotatable transfer station being arranged upstream of the sealing carrousel, characterized in that the transfer station is designed constructed as a cyclically drivable membrane star (10), and a cutting tool (11) for membrane-strip processing (12) is provided above the membrane star (10), it being possible for transfer of cut-out membranes (13) from the membrane strip to the membrane star (10) to be effected during the resting phases (14) of the membrane star (10) and for advancement of membranes (13) positioned on the membrane star (10) to the sealing carrousel (15) to be effected during the movement phases of the membrane star (10).

Claim 2 (currently-amended). The apparatus as claimed in claim 1, characterized in that further comprising a number of vacuum stations (17) are formed on the membrane star (10).

Claim 3 (currently-amended). The apparatus as claimed in claim 2, characterized in that wherein the individual vacuum stations (17) on the membrane star (10) are designed constructed such that, where the membranes are transferred to/received by the respective sealing head (18), the stations

09-12-'03 16:49 FROM-Lerner & Greenberg +9549251101 RWS-32/425

can be returned via an entry curve (19).

Jant B1

Claim 4 (currently-amended). The apparatus as claimed in claim 1, characterized in that wherein the membrane-strip feed (12) to the cutting tool (11) is provided laterally above the membrane star (10).

Claim 5 (currently-amended). The apparatus as claimed in claim 1, characterized in that wherein the membrane-strip feed (12) to the cutting tool (11) is provided at a feed angle of approximately 30 degrees.

Claim 6 (currently-amended). The apparatus as claimed in claim 1, characterized in that wherein during each resting phase (14) of the membrane star (10), in each case two membranes (13) can be transferred from the membrane strip (12), by way of a double cutting tool (11), to the membrane star (10).

Claim 7 (currently-amended). The apparatus as claimed in claim 1 6, characterized in that further comprising ejectors for the cut-out membranes (13) are integrated in each case in the cutting punches of the double cutting tool (11).

Claim 8 (currently-amended). The apparatus as claimed in claim 1, characterized that further comprising a vacuum

RWS-32/425

Cnt Ai station (20) in the form of collector/ejector is integrated within each sealing head (18) on the sealing carrousel (15).

Claim 9 (currently-amended). The apparatus as claimed in claim 1, characterized in that wherein the membrane star (10) is designed constructed such that it can be driven by a step-by-step motion linkage.